spare part list

- SLD
- DLD
- ZigZag
- Speed Flow Compact
- X-Flow 90

FATH + **flowsort**

V1.0

spare part list

SD: SLD, DLD
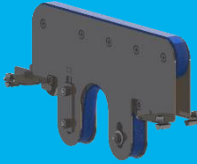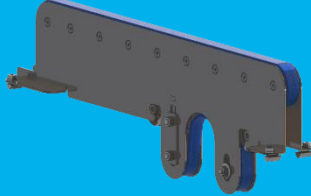
ZZ: ZigZag

SFC: Speed Flow Compact 1.0

XF: X-Flow 90 1.0

1.0: version 1.0
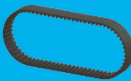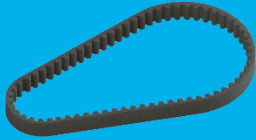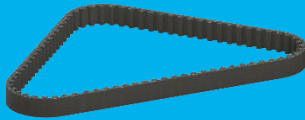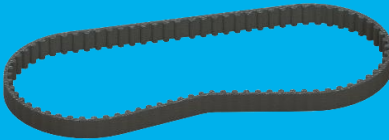
1.2: version 1.2

1.5: version 1.5
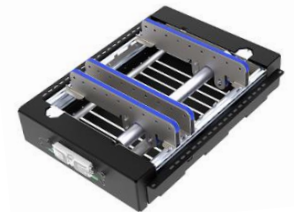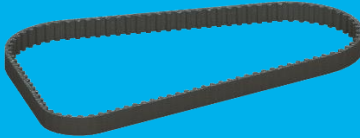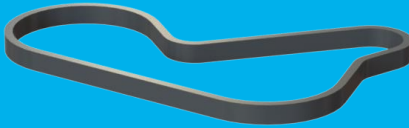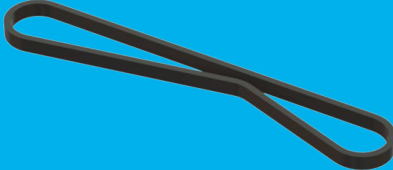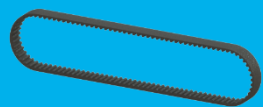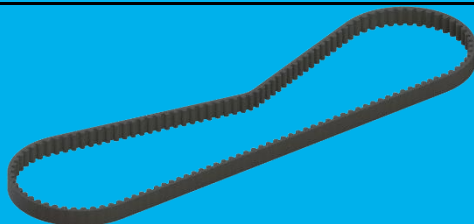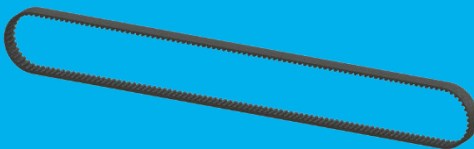
article code	description	picture	sorter type			
S000093.400	Belt drive unit 400		SD –	ZZ –	SFC –	XF ●
S000093.600	Belt drive unit 600		SD –	ZZ –	SFC –	XF ●
V000056	Belt, poly-V 330mm 4 ribs		SD 1.0–1.2●	ZZ 1.0–1.5●	SFC ●	XF –
V000076	Belt, poly-V 483mm 4 ribs		SD –	ZZ 1.0–1.5●	SFC –	XF –
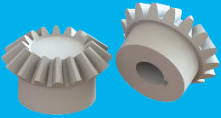
spare part list

			SD	ZZ	SFC	XF
V000055	Belt, poly-V 559mm 4 ribs		SD 1.0-1.2●	ZZ 1.0-1.5●	SFC ●	XF -
V000028	Belt, timing HTD 5M-265-9		SD 1.0● 1.2-	ZZ 1.0● 1.2● 1.5-	SFC -	XF -
V000097.325	Belt, timing HTD 5M-325-15		SD -	ZZ -	SFC -	XF ●
V000005	Belt, timing HTD 5M-325-9		SD 1.0● 1.2●	ZZ 1.0● 1.2● 1.5●	SFC ●	XF -
V000070	Belt, timing HTD 5M-385-9		SD -	ZZ 1.0-1.5●	SFC -	XF -
V000074	Belt, timing HTD 5M-415-9		SD -	ZZ 1.0-1.5●	SFC -	XF -
V000044	Belt, timing HTD 5M-425-9		SD -	ZZ 1.0● 1.2● 1.5-	SFC -	XF -

spare part list

			SD	ZZ	SFC	XF
V000075	Belt, timing HTD 5M-475-9		SD –	ZZ 1.0– 1.5●	SFC –	XF –
V000049	Belt, timing HTD 5M-500-9		SD –	ZZ 1.0– 1.2● 1.5–	SFC –	XF –
V000035	Belt, timing HTD 5M-510-9		SD –	ZZ 1.0● 1.2– 1.5–	SFC –	XF –
V000047	Belt, timing HTD 5M-515-9		SD 1.0– 1.2–	ZZ 1.0● 1.2● 1.5–	SFC –	XF –
V000097.575	Belt, timing HTD 5M-575-15		SD –	ZZ –	SFC –	XF ●
V000029	Belt, timing HTD 5M-630-9		SD 1.0● 1.2●	ZZ 1.0● 1.2● 1.5●	SFC ●	XF –
V000097.975	Belt, timing HTD 5M-975-15		SD –	ZZ –	SFC –	XF ●

spare part list
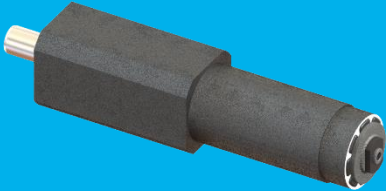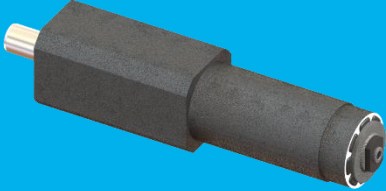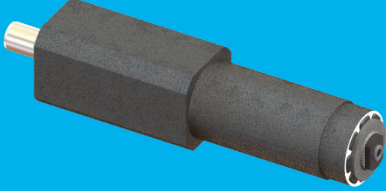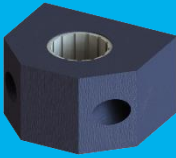
Part Number	Description		SD	ZZ	SFC	XF
V000098.1345	Belt, transport 1345		SD −	ZZ −	SFC −	XF ●
V000098.950	Belt, transport 950		SD −	ZZ −	SFC −	XF ●
V000082	Bevel gear aligner tool		SD −	ZZ −	SFC ●	XF −
S000078	Bevel gear drive assembly		SD −	ZZ −	SFC ●	XF −
I000005	Bevel gear Ø10mm with keyway 3x3		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC ●	XF −
I000013	Bevel gear Ø16mm with keyway 5x5		SD −	ZZ −	SFC ●	XF −
E000003	Controller, Conveylinx–Ai2		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC ●	XF ●

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			SD	ZZ	SFC	XF
E000004	Controller, MotionLinx-Ai		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC ●	XF ●
V000095	Guide roller		SD -	ZZ -	SFC -	XF ●
I000004	Logo cap		SD 1.0● 1.2●	ZZ 1.0● 1.2● 1.5●	SFC ●	XF -
E000005	M12 inductive sensor		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC ●	XF ●
E000039.700	Motor for belt drive		SD -	ZZ -	SFC -	XF ●
E000039.850	Motor for belt drive		SD -	ZZ -	SFC -	XF ●
E000001	Motor, gear ratio: 11		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC -	XF -

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spare part list
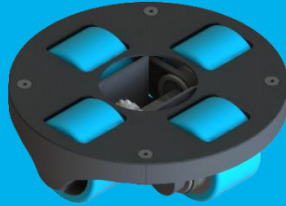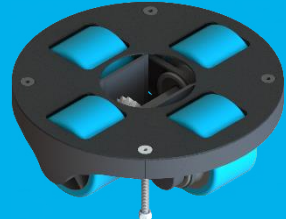
Part No.	Description	Image	SD	ZZ	SFC	XF
E000002	Motor, gear ratio: 15		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC ●	XF –
E000034	Motor, gear ratio: 5		SD –	ZZ –	SFC ●	XF –
E000038	Motor, gear ratio: 67		SD –	ZZ –	SFC –	XF ●
V000085	Pillow block		SD –	ZZ –	SFC –	XF ●
S000004	Pulley drive assembly		SD 1.0● 1.2–	ZZ 1.0● 1.2● 1.5–	SFC –	XF –
S000054	Pulley drive assembly poly–V		SD 1.0– 1.2●	ZZ 1.0– 1.5●	SFC ●	XF –
S000072	Pulley drive assembly poly–V with bevel gear		SD –	ZZ –	SFC ●	XF –

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			SD	ZZ	SFC	XF
S000023	Tensioner element		SD 1.0● 1.2–	ZZ 1.0● 1.2– 1.5–	SFC –	XF –
S000027	Tensioner element reversed		SD 1.0● 1.2–	ZZ 1.0● 1.2– 1.5–	SFC –	XF –
S000052	Tensioner flat high		SD 1.0– 1.2●	ZZ 1.0– 1.2● 1.5●	SFC ●	XF –
S000058	Tensioner flat high for ZigZag		SD –	ZZ 1.0– 1.2● 1.5–	SFC –	XF –
S000053	Tensioner flat low		SD 1.0– 1.2●	ZZ 1.0– 1.2● 1.5●	SFC ●	XF –
S000050	Tensioner poly-V High		SD 1.0– 1.2●	ZZ 1.0– 1.5●	SFC ●	XF –
S000051	Tensioner poly-V Low		SD 1.0– 1.2●	ZZ 1.0– 1.5●	SFC ●	XF –

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			SD	ZZ	SFC	XF
S000003	Wheel drive assembly		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC ●	XF –
S000029	Wheel drive assembly sensor		SD 1.0● 1.2●	ZZ 1.0● 1.5●	SFC ●	XF –
S000068	ZigZag triangle assembly		SD –	ZZ 1.0– 1.5●	SFC –	XF –
S000035	ZigZag triangle assembly left		SD –	ZZ 1.0● 1.2● 1.5–	SFC –	XF –
S000036	ZigZag triangle assembly right		SD –	ZZ 1.0● 1.2● 1.5–	SFC –	XF –

spare part list

	SLD 400	SLD 600	SLD 800	SLD 1000	DLD 400	DLD 600	DLD 800	DLD 1000
				Required quantity per machine – SLD & DLD				
E000001	1	1	1	1	2	2	2	2
E000002	1	1	1	1	2	2	2	2
E000003	1	1	1	1	2	2	2	2
E000004	1	1	1	1	2	2	2	2
E000005	1	1	1	1	2	2	2	2
I000004	2	3	4	5	4	6	8	10
I000005	2	3	4	5	4	6	8	10
S000003	1	2	3	4	2	4	6	8
S000004	2	3	4	5	4	6	8	10
S000023	3	5	6	8	6	10	12	16
S000027	1	1	2	2	2	2	4	4
S000029	1	1	1	1	2	2	2	2
S000050	1	1	2	2	2	2	4	4
S000051	1	2	2	3	2	4	4	6
S000052	1	1	2	2	2	2	4	4
S000053	1	2	2	3	2	4	4	6
S000054	2	3	4	5	4	6	8	10
V000005	1	1	1	1	2	2	2	2
V000028	1	1	1	1	2	2	2	2
V000029	1	2	3	4	2	4	6	8
V000035	1	2	3	4	2	4	6	8
V000055	1	2	3	4	2	4	6	8
V000056	1	1	1	1	2	2	2	2

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Required quantity per machine – ZigZag				
	400–2	600–2	800–2	1000–2
E000001	2	2	2	2
E000002	2	2	2	2
E000003	2	2	2	2
E000004	2	2	2	2
E000005	2	2	2	2
I000004	3	5	7	9
I000005	3	5	7	9
S000003	1	3	5	7
S000004	3	5	7	9
S000023	6	9	12	15
S000027	1	1	3	3
S000029	2	2	2	2
S000035	1	1	1	1
S000036	1	1	1	1
S000050	2	3	4	5
S000051	1	2	3	4
S000052	2	2	4	4
S000053	–	2	2	4
S000054	3	5	7	9
S000058	1	2	4	6
S000068	2	2	2	2
V000005	1	1	1	1
V000028	1	1	1	1
V000029	1	3	5	7
V000035	1	1	1	1
V000044	2	2	2	2
V000047	1	4	7	9
V000049	1	1	1	1
V000055	1	3	5	7
V000056	2	2	2	2
V000070	2	2	2	2
V000074	1	1	1	1
V000075	1	1	1	1
V000076	1	2	2	2

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Required quantity per machine – Speed Flow Compact							
	SLD 400	SLD 600	SLD 800	SLD 1000	DLD 400	DLD 600	DLD 800	DLD 1000
E000002	1	1	1	1	2	2	2	2
E000003	1	1	1	1	2	2	2	2
E000004	1	1	1	1	2	2	2	2
E000005	1	1	1	1	2	2	2	2
E000034	1	1	1	1	2	2	2	2
I000004	2	3	4	5	4	6	8	10
I000005	2	3	4	5	4	6	8	10
I000013	1	1	1	1	2	2	2	2
S000003	1	2	3	4	2	4	6	8
S000004	2	3	4	5	4	6	8	10
S000029	1	1	1	1	2	2	2	2
S000050	1	1	2	2	2	2	4	4
S000051	1	2	2	3	2	4	4	6
S000052	1	1	2	2	2	2	4	4
S000053	1	2	2	3	2	4	4	6
S000054	2	3	4	5	4	6	8	10
S000072	1	1	1	1	2	2	2	2
S000078	1	1	1	1	2	2	2	2
V000005	1	1	1	1	2	2	2	2
V000029	1	2	3	4	2	4	6	8
V000055	1	2	3	4	2	4	6	8
V000082	1	1	1	1	1	1	1	1

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Required quantity per machine – X-Flow 90		
	X-Flow90 400	X-Flow90 600
S000093.400	1	–
S000093.600	–	1
V000098.950	1	–
V000098.1345	–	1
V000097.325	1	1
V000097.575	1	–
V000097.975	–	1
V000085	2	2
V000095	4	4
E000039.700	1	–
E000039.850	–	1
E000038	1	1